PLASTIC INJECTION MOLDING

## PART DRAWING CHECKLIST

TITLE		DATE
IDENTIFICATION	<ul> <li>Part name</li> <li>Part description</li> <li>Part number</li> <li>Part identification or marking</li> <li>3D CAD file name</li> <li>Application, assembly or product</li> </ul>	<ul> <li>Drawing number</li> <li>Drawing revision</li> <li>Revision dates, description and location</li> <li>Release date and data</li> <li>Mold, tooling and fixture info</li> <li>Project, program or contract</li> </ul>
VIEWS	Left/Right Top/Bottom Front/Back	<ul> <li>Isometric (3D view for reference)</li> <li>Section</li> <li>Close-up details</li> </ul>
DIMENSIONS	<ul> <li>Nominal geometry</li> <li>Length/Width/Height</li> <li>Critical dimensions</li> </ul>	<ul> <li>Measurement units (inches or centimeters)</li> <li>Angles, radii and diameters</li> <li>Scale, size and projection</li> </ul>
TOLERANCES	<ul> <li>Decimals (.X, .XX, .XXX)</li> <li>Threads (if any)</li> <li>Allowable variations from nominal geometry</li> </ul>	<ul> <li>Holes (concentricity)</li> <li>Angular</li> <li>Geometric dimensioning and tolerancing (GD&amp;T) (if applicable)</li> </ul>
MATERIAL	<ul> <li>Family, brand, grade</li> <li>Color (Pantone or other spec)</li> <li>Mass (weight) and volume of part</li> <li>Secondary items (e.g., metal inserts)</li> </ul>	<ul> <li>Source (if applicable)</li> <li>Additives</li> <li>Percentage of permissible regrind</li> <li>Certification and traceability requirements</li> </ul>
NOTES	<ul> <li>Governing regulations</li> <li>Quality standards and requirements</li> <li>Quality assurance, control and plans</li> <li>Gate location</li> <li>Ejector pin marks (size and location)</li> <li>5F: form, fit, function, feel, finish</li> </ul>	<ul> <li>Specifications and classifications</li> <li>Quality guidelines and provisions</li> <li>Quality inspections and documentation</li> <li>Cavity identification</li> <li>Surface textures (e.g., Mold-Tech, SPI)</li> <li>Appearance, aesthetics and cosmetics</li> </ul>
MISCELLANEOUS	<ul> <li>Intellectual property ownership</li> <li>Cleanliness requirements</li> <li>Manufacturing process specifications</li> <li>Company, contact and personnel info</li> <li>Third party info (e.g., vendors)</li> <li>CAGE code and/or DUNS number</li> </ul>	<ul> <li>Restrictions (e.g., ITAR) and confidentiality</li> <li>Secondary or finishing operations</li> <li>Interpretation, nomenclature, symbols</li> <li>Conversion and rounding methodology</li> <li>Approval and authorization process and status</li> <li>Zones on print for easy reference</li> </ul>
OTHER		

Completed By:



Precision provides services, resources and guidance to help people get the most out of their plastic injection molding.

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