PLASTIC INJECTION MOLDING

PART DRAWING CHECKLIST

TITLE		DATE
IDENTIFICATION	 Part name Part description Part number Part identification or marking 3D CAD file name Application, assembly or product 	 Drawing number Drawing revision Revision dates, description and location Release date and data Mold, tooling and fixture info Project, program or contract
VIEWS	Left/Right Top/Bottom Front/Back	 Isometric (3D view for reference) Section Close-up details
DIMENSIONS	 Nominal geometry Length/Width/Height Critical dimensions 	 Measurement units (inches or centimeters) Angles, radii and diameters Scale, size and projection
TOLERANCES	 Decimals (.X, .XX, .XXX) Threads (if any) Allowable variations from nominal geometry 	 Holes (concentricity) Angular Geometric dimensioning and tolerancing (GD&T) (if applicable)
MATERIAL	 Family, brand, grade Color (Pantone or other spec) Mass (weight) and volume of part Secondary items (e.g., metal inserts) 	 Source (if applicable) Additives Percentage of permissible regrind Certification and traceability requirements
NOTES	 Governing regulations Quality standards and requirements Quality assurance, control and plans Gate location Ejector pin marks (size and location) 5F: form, fit, function, feel, finish 	 Specifications and classifications Quality guidelines and provisions Quality inspections and documentation Cavity identification Surface textures (e.g., Mold-Tech, SPI) Appearance, aesthetics and cosmetics
MISCELLANEOUS	 Intellectual property ownership Cleanliness requirements Manufacturing process specifications Company, contact and personnel info Third party info (e.g., vendors) CAGE code and/or DUNS number 	 Restrictions (e.g., ITAR) and confidentiality Secondary or finishing operations Interpretation, nomenclature, symbols Conversion and rounding methodology Approval and authorization process and status Zones on print for easy reference
OTHER		

Completed By:



Precision provides services, resources and guidance to help people get the most out of their plastic injection molding.

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